

09/ 351502

FLUSH-MOUNTED HINGED WINDOW ASSEMBLY AND
METHOD FOR MAKING SAME
ABSTRACT OF THE DISCLOSURE

ens 97 7

5

10

15

A flush-mounted articulated window assembly for use in a vehicle, the window assembly adapted to be mounted in a window opening such that, when closed, it is generally flush with the exterior surface of the vehicle. The window assembly includes a transparent sheet with at least one window-mounting member bonded by two separate adhesives to an inner surface of the sheet. The mounting member includes projections which space the mounting member from the inner sheet surface, and/or perforations which allow air and moisture to reach the space provided between the mounting member and the inner sheet surface. A first adhesive temporarily fixtures the mounting member to the sheet. A second adhesive permanently bonds the mounting member to the inner sheet surface. The bond created is sufficiently strong such that application of a load sufficient to cause a failure results in a failure other than in the adhesion of the adhesive to the mounting member and the panel.

1